

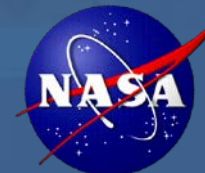


ManufacturingUSA

# The National Network for Manufacturing Innovation

2016 Minority Serving Community College Convening  
Washington, DC  
November 1, 2016

Frank W. Gayle, Sc.D.  
Advanced Manufacturing  
National Program Office



# Interagency Advanced Manufacturing National Program Office AMNPO



**Executive Office of the President**



**Advanced Manufacturing  
Partnership  
(AMP/PCAST)**

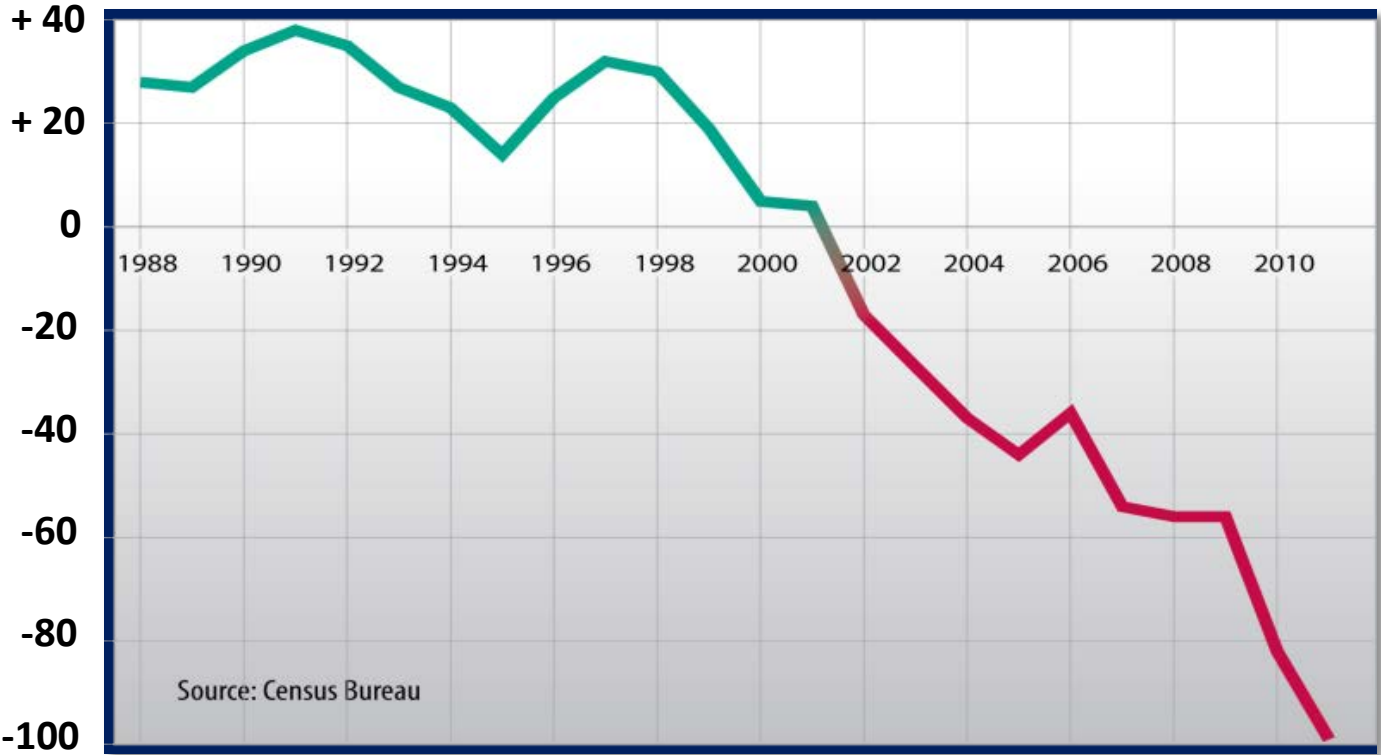
**Advanced Manufacturing  
National Program Office  
(hosted by DOC - NIST)**

**NSTC - Subcommittee  
on Advanced  
Manufacturing**

# Challenge: US Losing Leadership In Advanced Products

## U.S. Trade Balance for Advanced Technology Products

US Trade Balance  
Advanced  
Technology Products  
(\$ Billion)





# Products Invented Here, Now Made Elsewhere - Not Driven By Labor Cost



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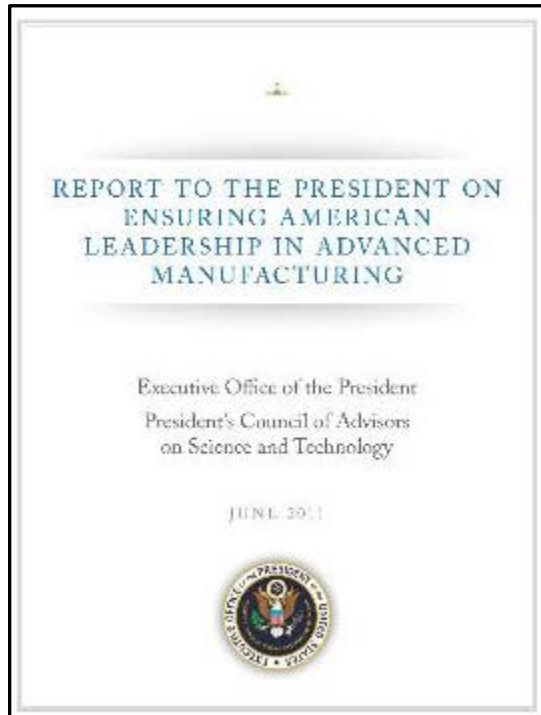


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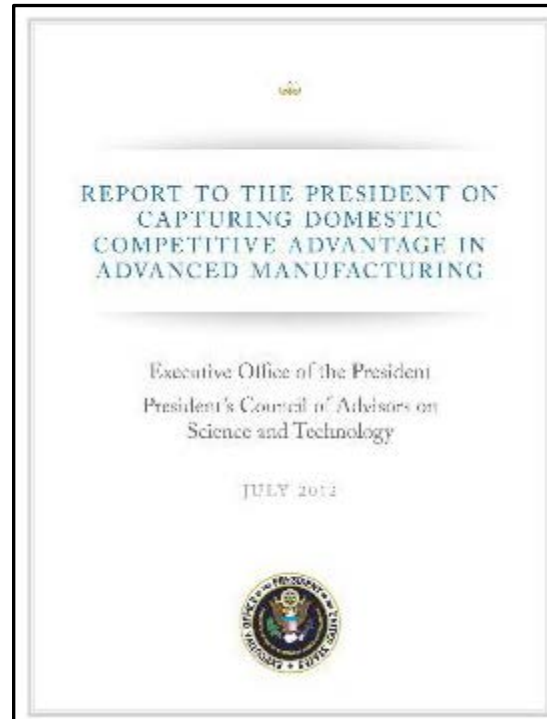


# PCAST: The Independent Basis of MfgUSA

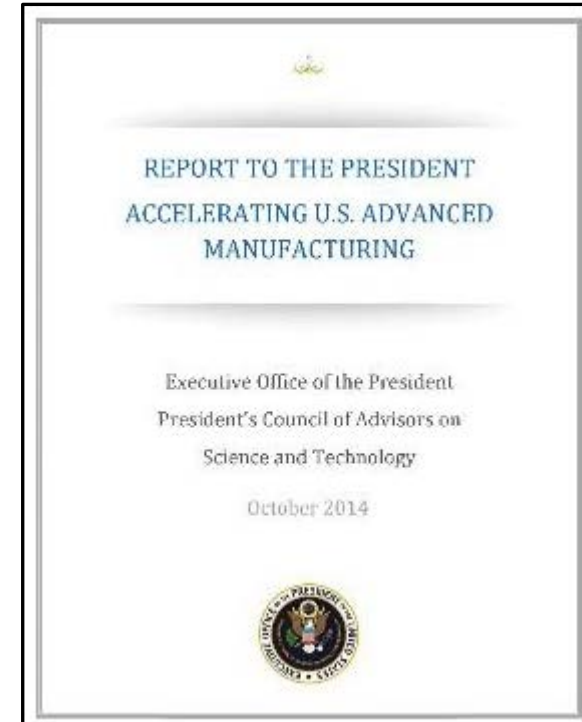
## *President's Council of Advisors on Science and Technology*



PCAST 2011  
***Recommends Advanced  
Manufacturing Initiative as national  
innovation policy***



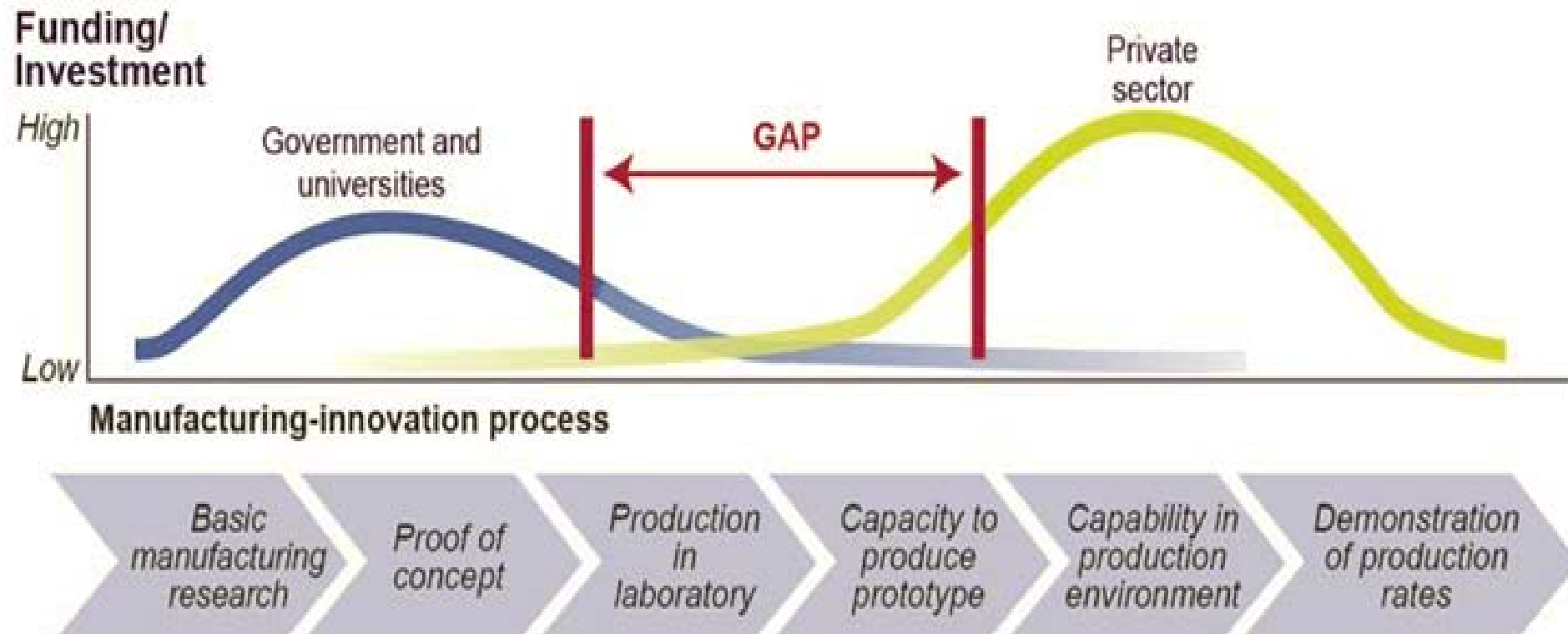
PCAST 2012  
***Recommends Manufacturing  
Innovation Institutes to address  
key market failure***



PCAST 2014  
***Recommends strong, collaborative  
network of Manufacturing  
Innovation Institutes***

# Manufacturing USA: Addressing the “Scale-up” Gap

*Focus is to address market failure of insufficient industry R&D in the “missing middle” or “industrial commons” to de-risk promising new technologies*



# The Vision



AP Photo/Susan Walsh

*“In my State of the Union Address, I asked Congress to build on a successful pilot program and create 15 manufacturing innovation institutes that connect businesses, universities, and federal agencies to **turn communities left behind by global competition into global centers of high-tech jobs.**”*

*“Today, I’m asking Congress to build on the bipartisan support for this idea and triple that number to 45 – **creating a network of these hubs and guaranteeing that the next revolution in manufacturing is ‘Made in America.’**”*

*- President Barack Obama, July 30, 2013*

7

**118 Bipartisan RAMI Bill Sponsors**

**December 16, 2014 –  
Signed By President Obama**



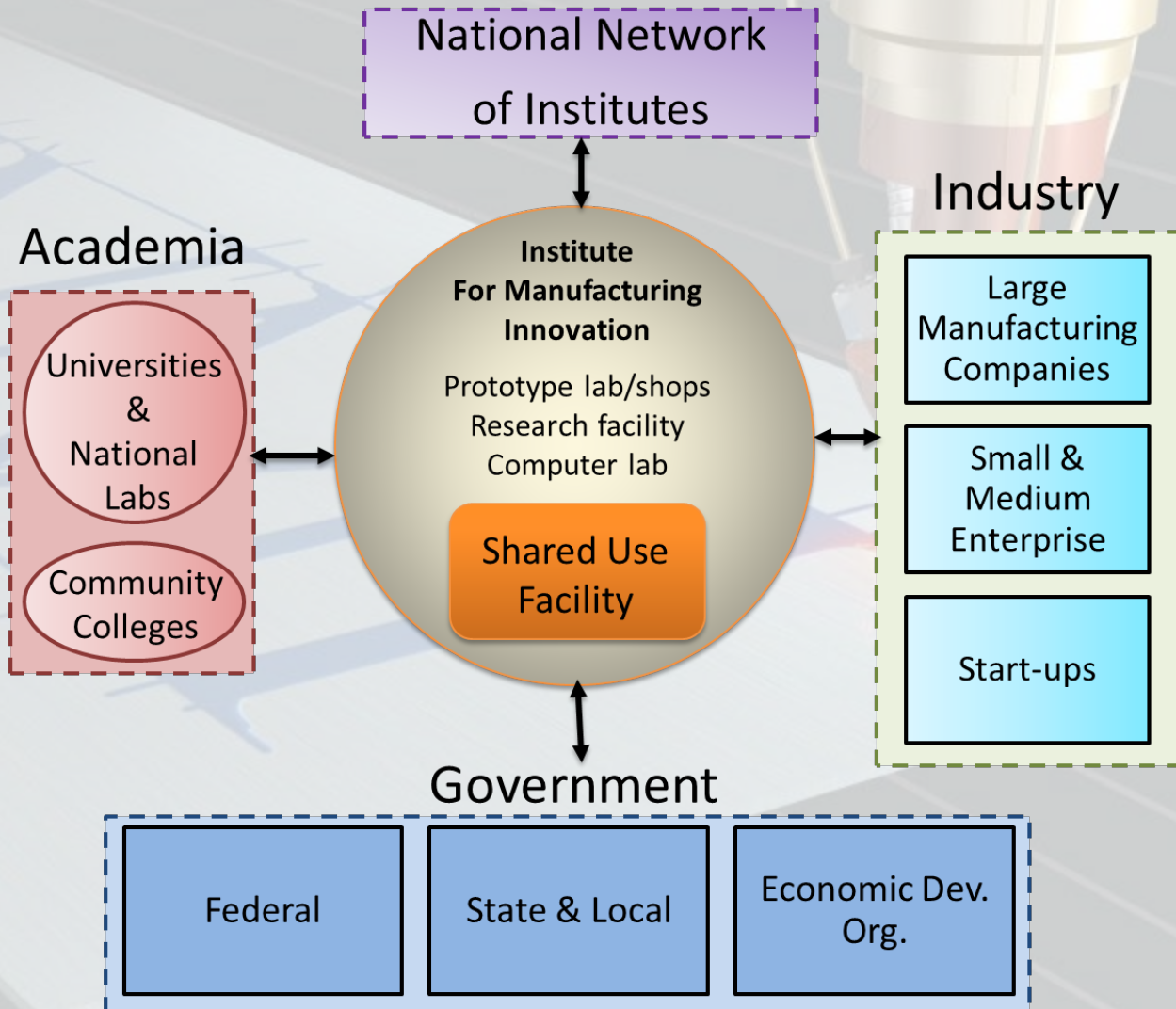
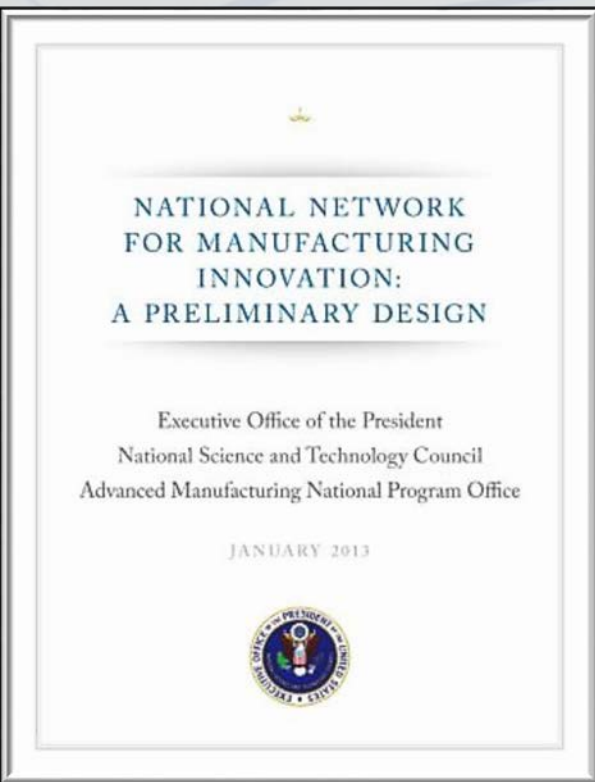
# **Network and Institute Design**



# The Institute Design

*Creating the space for Industry & Academia to collaborate*

White House Report  
Framework Design  
January 2013



# Network Status and 2016/17 Plans

## Future Network Goal: 45 Regional Hubs



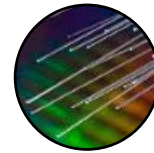
Flexible Hybrid  
Electronics  
San Jose, CA



Smart  
Manufacturing  
Los Angeles, CA



Additive  
Manufacturing  
Youngstown,  
OH



AIM Photonics  
Rochester, NY



AFFOA - Fibers  
and Textiles,  
Cambridge MA



Wide Bandgap  
Semiconductors  
Raleigh, NC



Advanced  
Fiber-Reinforced  
Polymer  
Composites  
Knoxville, TN



Lightweight  
Metals  
Detroit, MI



Digital  
Manufacturing  
& Design  
Chicago, IL



## New Institutes Planned for 2016/17

- Open topic competition
- Bioengineering for Regenerative Medicine
- Assistive and Soft Robotics
- Modular Chemical Process Intensification
- Sustainable Mfg - Recycling and Re-mfg.

# Progress to Date



- \$600 million federal investment matched by over \$1.3 billion non-federal
- Eight active institutes: 1,300 members, over 240 technology development projects.
  - *Members include two-thirds of Fortune 50 U.S. manufacturers*
  - *8 out of the 10 top-ranked research and engineering universities.*
- Competitions underway for additional institutes



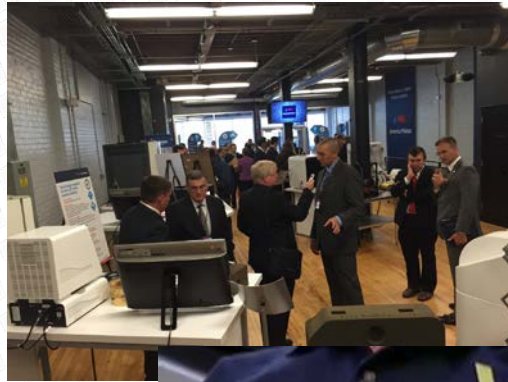


# Example Institute: America Makes

## *The National Additive Manufacturing Innovation Institute*



The National Accelerator for Additive Manufacturing





# *1) Each Institute has a clear mission based on a critical Industry need*



**America Makes**

## **WHY**

The U.S. is not doing well in the Global Economy, and needs a reinvigorated Manufacturing Sector that includes a strong Defense Industrial Base

## **HOW**

Transform manufacturing in the U.S. through innovative, coordinated Additive Manufacturing Technology Development, Technology Transition, and Workforce & Educational Outreach

## **WHAT**

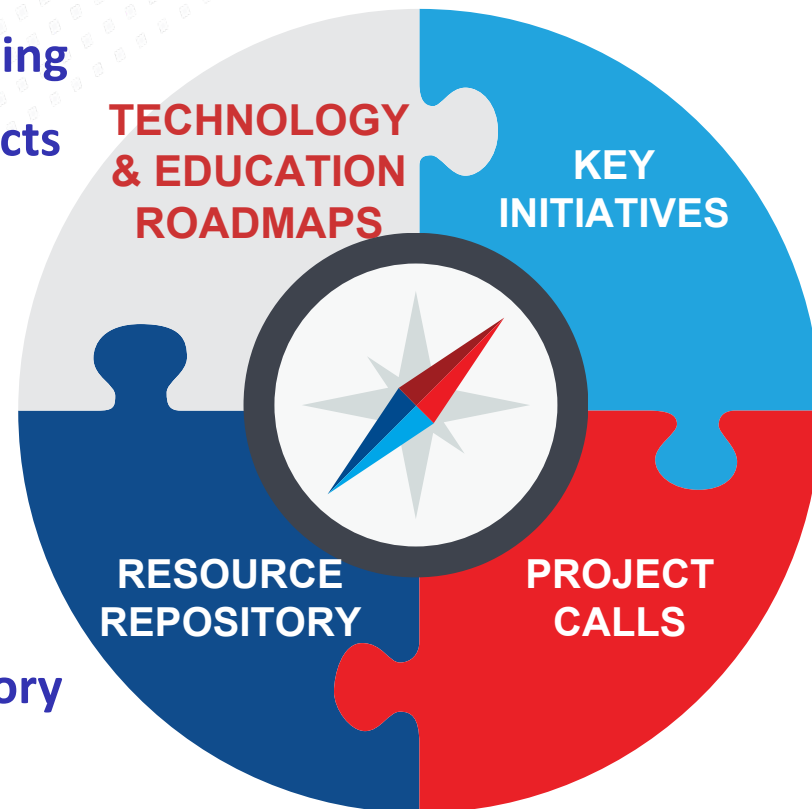
Accelerated adoption of additive manufacturing technologies in the U.S. manufacturing sector that yield innovative products and increased domestic manufacturing competitiveness that yield innovative products and increased domestic manufacturing competitiveness



**Collaborate  
Cooperate  
Innovate**

## *2) Each Institute creates value for industry participation and funding*

- Robust Additive Manufacturing Roadmapping
- Opportunity to Participate in Funded Projects
  - Consortium-driven Project Calls
  - Agency-driven Projects
  - Member-driven Projects
  - Client-driven Projects
  - Competitively-awarded Projects
  - Crowd-sourced Projects
- Access to Consortium Developed IP
- Use of the America Makes Innovation Factory



### 3) *Each Institute is operated by an industry-led consortium*

174 members; continuing to grow



- 106 Industry Partners  
(60 Small Businesses)
- 39 Academic Partners  
(including community colleges)
- 14 Government Partners
- 11 Non-Profit Organizations
- 4 Manufacturing Extension  
Partnerships (MEPs)

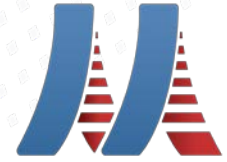
Operated by the National Center for Defense Manufacturing & Machining (NCDMM)





## 4) *Each Institute works on the industry priorities and big challenges only solvable by collaboration*

- **Technology Roadmap v. 2.0**
- **Workforce and Education Roadmap v. 1.0**
  - **National Forum on Additive Manufacturing Education & Training, October 11-12, 2016, State College, PA**
- **systems engineering-based methodology**



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America Makes

Swimlane	Critical Technology Element	Impact Focus
Design	Bio-Inspired Design & Manufacturing	Complexity Exploitation, 3D Graded Materials, Multi-Material Integration, Model-Based Development, Product Customization
	Cost & Energy Driver, Driver Analysis	
	Design Aides/Apps	
Material	Additive Mfg Tech Data Packages	Standard Feedstock Materials, Benchmark Property Data, Microstructure Relationships, Process Window Definition, Processing Guidelines & Specifications
	Next-Gen Materials	
	Powder/Material Characterization	
Process	Multi-Material Delivery & Deposition	Faster Build Speeds, Improved Surface Quality, Larger Part Envelopes, Improved Detail Capability
	Next-Gen Machines	
	Process Temperature Gradient Control	
Value Chain	Digital Thread Integration	Material Costs, Processing Costs, Quality Control Costs, Productivity Costs, Energy Efficiency Costs
	Advanced Sensing & Detection Methods	
	Intelligent Machine Control Methods	
	Rapid Inspection (Post Build)	
	Repair Technologies	
	Standards/Schemas/Protocols	
AM Genome	Benchmark Validation Use Cases	Concurrent Methods, Computational Tools, Experimental Tools, Modular Open Simulations, Open Multi-Scale Data
	Physics-Based Modeling & Simulation	
	Model-Assisted Property Prediction	



## 5) *Each Institute manages a balanced portfolio of real projects for Industry*



**Project Portfolio Total: \$97M**

- Public Total: \$56.5M
- Cost Share Total: \$40.5M

**Total Project Count: 66**

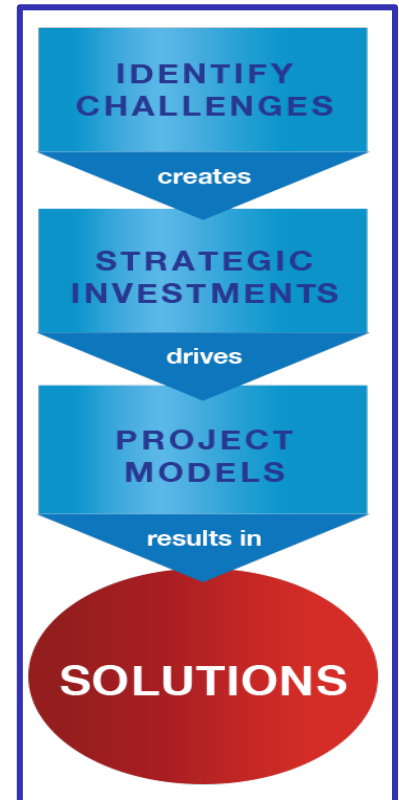
- Annual Project Calls\*: 52
- Agency Directed: 14

\*Includes

- Technology Development,
- Technology Transition,
- Workforce & Educational Outreach



**America Makes 3DP Sand Casting Adoption Project**





ManufacturingUSA<sup>SM</sup>

*Thank You! – To learn more...*

***[www.ManufacturingUSA.com](http://www.ManufacturingUSA.com)***

